

**Safety data sheet**  
according to 1907/2006/EC and 2015/830/EC

Printing date 17.06.2016

Revision: 17.06.2016

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

- **1.1 Product identifier**
- **Trade name:** K2 BOND METAL BOND HARDENER
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Two-component glue
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Melle Sp. z o. o.  
Stary Staw 9  
63-400 OSTRÓW WLKP.  
POLAND
- **Further information obtainable from:**  
Product safety department.  
zakupy@inter-global.com.pl
- **1.4 Emergency telephone number:** During normal opening times: 0048/62 735 16 00

**SECTION 2: Hazards identification**

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



Skin Sens. 1 H317 May cause an allergic skin reaction.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard-determining components of labelling:**  
methyl methacrylate
- **Hazard statements**  
H317 May cause an allergic skin reaction.
- **Precautionary statements**  
P102 Keep out of reach of children.  
P280 Wear protective gloves.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P302+P352 IF ON SKIN: Wash with plenty of water.  
P501 Dispose of contents/container to a waste container.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.

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· **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Mixture: consisting of the following components.

- **Dangerous components:**

CAS: 112-55-0 EINECS: 203-984-1	dodecane-1-thiol ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	2.5-<10%
CAS: 80-62-6 EINECS: 201-297-1	methyl methacrylate ⚠ Flam. Liq. 2, H225; ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	2.5-<10%
CAS: 79-10-7 EINECS: 201-177-9	acrylic acid ⚠ Flam. Liq. 3, H226; ⚠ Skin Corr. 1A, H314; ⚠ Aquatic Acute 1, H400; ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	0.1-<1%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Take affected persons out into the fresh air.
- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.
- **Additional information** Cool endangered receptacles with water spray.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

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- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

**SECTION 7: Handling and storage**

- **7.1 Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

**80-62-6 methyl methacrylate**

WEL	Short-term value: 416 mg/m <sup>3</sup> , 100 ppm
	Long-term value: 208 mg/m <sup>3</sup> , 50 ppm

- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.
- **Respiratory protection:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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- **Penetration time of glove material**  
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Goggles recommended during refilling

**SECTION 9: Physical and chemical properties**

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

- |                           |                 |
|---------------------------|-----------------|
| · <b>Form:</b>            | Liquid          |
| · <b>Colour:</b>          | Colourless      |
| · <b>Odour:</b>           | Characteristic  |
| · <b>Odour threshold:</b> | Not determined. |

· **pH-value:** Not determined.

· **Change in condition**

- |                                       |               |
|---------------------------------------|---------------|
| · <b>Melting point/Melting range:</b> | Undetermined. |
| · <b>Boiling point/Boiling range:</b> | Undetermined. |

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:**

· **Decomposition temperature:** Not determined.

· **Self-igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

- |                 |                 |
|-----------------|-----------------|
| · <b>Lower:</b> | Not determined. |
| · <b>Upper:</b> | Not determined. |

· **Vapour pressure:** Not determined.

- |                           |                 |
|---------------------------|-----------------|
| · <b>Density:</b>         | Not determined. |
| · <b>Relative density</b> | Not determined. |
| · <b>Vapour density</b>   | Not determined. |
| · <b>Evaporation rate</b> | Not determined. |

· **Solubility in / Miscibility with water:** Soluble.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

- |                     |                 |
|---------------------|-----------------|
| · <b>Dynamic:</b>   | Not determined. |
| · <b>Kinematic:</b> | Not determined. |

· **9.2 Other information** No further relevant information available.

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### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

- **LD/LC50 values relevant for classification:**

#### 112-55-0 dodecane-1-thiol

Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	1100 mg/kg (ATE)
Inhalative	LC50/4 h	11 mg/l (ATE)

#### 80-62-6 methyl methacrylate

Oral	LD50	7872 mg/kg (rat)
Dermal	LD50	1100 mg/kg (ATE)
Inhalative	LC50/4 h	11 mg/l (ATE)

#### 79-10-7 acrylic acid

Oral	LD50	250 mg/kg (rat)
Dermal	LD50	280 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.

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- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water  
Do not allow product to reach ground water, water course or sewage system, even in small quantities.  
Danger to drinking water if even extremely small quantities leak into the ground.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

**SECTION 13: Disposal considerations**

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

**SECTION 14: Transport information**

- |   |                 |
|---|-----------------|
| · <b>14.1 UN-Number</b><br>· <b>ADR, ADN, IMDG, IATA</b>                                    | Void            |
| · <b>14.2 UN proper shipping name</b><br>· <b>ADR, ADN, IMDG, IATA</b>                      | Void            |
| · <b>14.3 Transport hazard class(es)</b><br>· <b>ADR, ADN, IMDG, IATA</b><br>· <b>Class</b> | Void            |
| · <b>14.4 Packing group</b><br>· <b>ADR, IMDG, IATA</b>                                     | Void            |
| · <b>14.5 Environmental hazards:</b><br>· <b>Marine pollutant:</b>                          | No              |
| · <b>14.6 Special precautions for user</b>  | Not applicable. |
| · <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b>            | Not applicable. |
| · <b>UN "Model Regulation":</b>   | Void            |

**SECTION 15: Regulatory information**

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.

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**· National regulations:**

1. Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC

2. REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006

**· 15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**· Relevant phrases**

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H400 Very toxic to aquatic life.

**· Department issuing SDS:** Product safety department.**· Contact:** Mrs. Wozniak**· Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

SVHC: Substances of Very High Concern

Flam. Liq. 2: Flammable liquids – Category 2

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

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*Skin Sens. 1: Skin sensitisation – Category 1*  
*STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*  
*Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1*

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